

# BMW Production Data

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This started as an attempt to obtain production data for E30 convertibles. After viewing the results, I decided to expand it to other models. All of the production data in this document is based off of the data on the 03/2001 and 02/2004 TIS CD. Any model that was still in production in 02/2004 is not listed in this guide. The E12 is not included, as the TIS CD does not contain all of the E12 data. In the near future, I will attempt to expand this using a more recent TIS CD and possibly the Mobile Tradition CD. The data is not perfect and a couple of assumptions were made. The numbers were verified against other published production figures and were the same (or very close). Known problems and discrepancies will be pointed out. If you see any problems, know of other sources of production data, or would like to make a suggestion, please email me at [keith@e30ic.com](mailto:keith@e30ic.com). The latest version of this document can be found at [www.e30ic.com](http://www.e30ic.com).

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# Revision history

v1.0	5/29/2004	First release.
v1.5	5/31/2004	Added E36, E38 & E52 data from 2/2004 TIS CD.

## Possible Future Improvements

- Include data from the Mobile Tradition CD.
- If desired, give further breakdowns. For example: instead of providing data by chassis code (E24), provide the data by model (628Csi, 628e, 630CS, 630e, 633Csi, 633e, 635Csi, 635e) or both.

# E21

There were 2 VIN ranges in the data that were discarded because they were invalid. One range was for M20/Manual ECE 320s and the other was for M10/Manual ECE 316s. All of the E21s were rear wheel drive. The data shows a total of 1,356,244 E21s (not including the 2 invalid VIN ranges).

By Market:

Market	Total_Production
anon	12965
ECE	1153004
EUR	4236
USA	186039

By Model:

Model	Total_Production
315	107839
316	337519
318	93209
318i	192566
320	389101
320e	98899
323e	38262
323i	98849

By Motor:

Motor	Total_Production
M10	948431
M20	407813

By Transmission type:

Transmission_Type	Total_Production
AUT	128788
MECH	1227456

## E23

There did not appear to be any problems with the data pertaining to the E23. There were a total of 285,250 E23s. All of the E23s were rear wheel drive.

By Market:

Market	Total_Production
anon	21046
ECE	214523
USA	49681

By Model:

Model	Total_Production
725	954
728	102803
730	17703
732e	27663
732i	17232
733i	41681
735i	60837
745i	16168
M745i	209

By Motor:

Motor_Type	Total_Production
M30	285041
S38	209

By Transmission type:

Transmission_Type	Total_Production
AUT	161043
MECH	124207

## E24

There did not appear to be any problems with the data pertaining to the E24. There were a total of 86,219 E24s. All of the E24s were rear wheel drive. Total production figures match those listed at [www.6ercoupe.de](http://www.6ercoupe.de).

By Market:

Market	Total Production
anon	3900
ECE	54103
USA	28216

By Model:

Model	Total Production
628CSi	3787
628e	2164
630CS	3972
630e	1794
633CSi	6755
633e	16677
635CSi	39072
635e	11998

By Motor:

Motor Type	Total Production
M30	80364
S38	5855

By Transmission type:

Transmission Type	Total Production
AUT	39439
MECH	46780

## E28

There were 4 VIN ranges in the data that were discarded because they were invalid. They were for: M30/Manual ECE 528i, M21/Automatic ECE 524td, M20/Manual ECE 525e and M20/Automatic ECE 525e. All of the E28s were rear wheel drive. There were a total of 709,319 E28s (not including the 4 invalid VIN ranges).

By Market:

Market	Total Production
anon	37318
ECE	540311
USA	128441
ZAF	3249

By Model:

Model	Total Production
518i	78174
520i	216575
524d	4239
524td	74511
525e	44039
525i	54065
528e	90853
528i	82289
533i	11987
535i	50442
M5	2145

By Motor:

Motor_Type	Total Production
M10	32867
M20	396774
M21	78750
M30	198783
S38	2145

By Transmission type:

Transmission_Type	Total Production
AUT	211999
MECH	497320



# E30

There were 7 VIN ranges in the data that were discarded because they were invalid. They were for: M10/Manual ECE 316, M10/Manual ECE 318i, M20/Manual ECE 320i, M20/Manual ECE 325i, M20/Manual USA 325e and M20/Automatic ECE 325i Convertible. There were a total of 2,344,341 E30s. These numbers include the Z1, but not the 7 invalid VIN ranges.

By Market:

Market	Total_Production
anon	10295
ECE	1812718
IDN	6334
MYS	2771
THA	20631
URY	432
USA	396649
ZAF	94511

By Model:

Model	Total_Production
316	126659
316i	385294
318i	556679
318is	41234
320i	461479
320is	3745
323i	98483
324d	76039
324td	28904
325e	152000
325i	352993
325ix	34862
M3	17970
Z1	8000

By Chassis type:

Chassis_Type	Total_Production
CONVER	143371
ROADST	8000
SAL	2089266
TOUR	103704

## E30 Continued

By Motor:

<b>Motor_Type</b>	<b>Total_Production</b>
M10	653159
M20	1107817
M21	104943
M40	404674
M42	52033
S14	21715

By Transmission type:

<b>Transmission_Type</b>	<b>Total_Production</b>
AUT	419529
MECH	1924812

By Drive:

<b>Drive_Type</b>	<b>Total_Production</b>
4WD	34862
RWD	2309479

# E31

There did not appear to be any problems with the data pertaining to the E31. There were a total of 30,606 E31s. All of the E31s were rear wheel drive. There were two differences between these numbers and the numbers available at [www.e31.net](http://www.e31.net). E31.net includes 18 830i's, which are not listed in the TIS data. [www.e31.net](http://www.e31.net) lists 20 Automatic 850i ZA market cars, while the TIS data lists 23.

By Market:

Market	Total_Production
ECE	18933
EUR	4414
USA	7232
ZAF	27

By Model:

Model	Total_Production
840i	7803
850Ci	21293
850CSi	1510

By Motor:

Motor_Type	Total_Production
M60/2	4728
M62	3075
M70	20075
M73	1218
S70	1510

By Transmission type:

Transmission_Type	Total_Production
AUT	24947
MECH	5659

## E32

There did not appear to be any problems with the data pertaining to the E32. There were a total of 311,045 E32s. All of the E32s were rear wheel drive.

By Market:

Market	Total_Production
anon	7113
ECE	225242
MYS	291
USA	77187
ZAF	1212

By Model:

Model	Total_Production
730i	93822
730iL	3716
735i	108718
735iL	25097
740i	17826
740iL	13309
750i	15363
750iL	33194

By Motor:

Motor_Type	Total_Production
M30	216862
M60/1	14491
M60/2	31135
M70	48557

By Transmission type:

Transmission_Type	Total_Production
AUT	251823
MECH	59222

## E34

There did not appear to be any problems with the data pertaining to the E34. There were a total of 1,331,056 E34s.

By Market:

Market	Total_Production
anon	8957
ECE	1124271
IDN	4504
MYS	1500
THA	8476
URY	108
USA	166696
VNM	94
ZAF	16450

By Model:

Model	Total_Production
518g	298
518i	53248
520i	426971
524td	70901
525i	434549
525ix	9366
525td	19334
525tds	122401
530i	57570
535i	97679
540i	26485
M5	12254

By Chassis type:

Chassis_Type	Total_Production
SAL	1206342
TOUR	124714

## E34 Continued

By Motor:

<b>Motor_Type</b>	<b>Total_Production</b>
M20	299243
M21	70901
M30	117958
M40	38054
M43	15492
M50	571643
M51	141735
M60/1	37291
M60/2	26485
S38	12254

By Transmission type:

<b>Transmission_Type</b>	<b>Total_Production</b>
AUT	505173
MECH	825883

By Drive:

<b>Drive_Type</b>	<b>Total_Production</b>
4WD	9366
RWD	1321690

## E36

There did not appear to be any problems with the data pertaining to the E36. There were a total of 3,042,396 E36s. All E36s were rear wheel drive.

By Market:

Market	Total_Production
ECE	890648
EUR	1500209
IDN	14608
MEX	1584
MYS	7502
PHL	2135
THA	17030
URY	96
USA	515897
VNM	216
ZAF	92471

By Model:

Model	Total_Production
316g	544
316i	648182
318i	580244
318is	191053
318tds	109299
318ti	97961
320i	350966
323i	86452
323ti	15155
325i	256786
325is	36315
325td	55249
325tds	65687
328i	180302
M coupe	6291
M roadst	15322
M3	71241
Z3	263887
Z3 coupe	11460

## E36 Continued

By Chassis type:

<b>Chassis_Type</b>	<b>Total_Production</b>
COMP	396120
CONVER	196544
COUPE	487249
ROADST	279209
SAL	1552663
TOUR	130611

By Motor:

<b>Motor_Type</b>	<b>Total_Production</b>
M40	398936
M41	109299
M42	223724
M43	749146
M43TU	70812
M44	209370
M50	519101
M51	120936
M52	443604
M52TU	58383
M54	46231
S50	41823
S50US	10220
S52	37790
S54	3021

By Transmission type:

<b>Transmission_Type</b>	<b>Total_Production</b>
AUT	751894
MECH	2290502



# E38

There did not appear to be any problems with the data pertaining to the E38. There were a total of 327,560 E38s. All E38s were rear wheel drive.

By Market:

Market	Total_Production
EUR	202537
IDN	503
MEX	24
THA	791
USA	123705

By Model:

Model	Total_Production
725tds	9053
728i	38947
728iL	6816
730d	12336
730i	20876
730iL	2137
735i	21481
735iL	6963
740d	3450
740i	88853
740iL	91431
750i	8559
750iL	15759
L7	899

By Motor:

Motor_Type	Total_Production
M51	9053
M52	28086
M52TU	17677
M57	12336
M60/1	23013
M60/2	45724
M62	163004
M67	3450
M73	25217

By Transmission type:

Transmission_Type	Total_Production
AUT	313383
MECH	14177

## E52

There did not appear to be any problems with the data pertaining to the E52. There were a total of 5,703 E52s. All E52s were rear wheel drive, S62 powered, manual transmission, Z8 Roadsters.

By Market:

Market	Total_Production
EUR	3160
USA	2543